





IN 1868, CHARLES CARPENTER, A FARMER'S SON FROM NEW YORK state, moved to the Yakima Valley, where he started his own farm near the town of Ahtanum, just south of present-day Yakima, and planted his first hop fields. He soon recognized that this place was particularly well suited for growing hops, with its average of more than 200 days of sunshine per year and fertile soil deposited by a meandering river that also provides water for irrigation. But it's unlikely he imagined that 149 years later it would be one of the most productive hop-growing areas on earth.

CUTTING THE BINES

Above: A bottom cutter-resembling a tractor-chops off the hop bines at ground level, the first step in the harvest. It will be followed by a top cutter. Opposite page: Clockwise from left, Elizabeth McGree of Morrier Ranch stands among the bines on her family's Yakima ranch; a top cutter cuts the bines off at the guide wire and then drops them into a harvest truck; the picking machine separates individual hop cones from the bines; Joe Morrier, Jr., of Morrier Ranch inspects the hops during the kilndrying process, a critical step in preserving the aroma, flavor and character of the hops.

A lot has changed since Carpenter started his farm with little more than an ox cart and some rootstock from his father's hop farm, but six generations later, one thing endures: The Carpenter family still owns the farm and still grows hops. It's one of several multigenerational families that run hop farms in the Yakima Valley.

In 2015 and 2016, the Yakima Valley produced more hops than any other agricultural area in the world, edging out Germany, which held that title for ages. Each year, about 75 percent of the nation's hop crop comes from the Yakima Valley. Although the public may not know it, Yakima is recognized by beer brewers around the world as America's hop mecca.

"You have people coming from every other part of the world because they want American hops," says Elizabeth McGree, who serves on the Yakima Tourism Board and is also the vice president of Morrier Ranch, her family's farm where hops have been grown since 1915. "During harvest season [August and September], it's hard to find a hotel room in the Yakima Valley because of people coming to look at hops."

Along with the quantity of hops they produce, Yakima farmers have also gained a reputation for developing new, interest-







ing and more flavorful hop varieties—a practice referred to as hop breeding. A visit to Yakima allows a brewer to keep in touch with the latest creations and find out what might be on the horizon. For brewers, there's something deeply satisfying about wandering through the hop fields just before they're harvested, when the plants are fat with cone-shaped hop flowers and climb 20-foot trellises that are lined up in long rows that stretch on as far as the eye can see.

"I remember going to big picnics when I was a kid and meeting the merchants, the brewers and other [hop-farming] families. There were hundreds of people there," says McGree.

The act of harvesting hops is a bit-

tersweet, well-orchestrated process that involves bringing down the plants, picking the precious cones and then drying the hops in huge kilns-activities that were once performed by human hands but are now managed by sophisticated machinery.

Touring the fields, watching the harvest, talking to farmers and ultimately deciding which hops they want is an activity breweries refer to as hop selection, and its impact on the local economy is relatively new. Thirty years ago, the brewing industry was composed of a handful of super-size breweries, but today, the United States is home to more than 5,300 breweries, about 350 of which are in Washington. Compared to the relatively bland beers produced by those old-school

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mega breweries with names you recognize from television commercials, today's smaller, craft breweries create beers that rely more heavily on hops for flavor.

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N WASHINGTON STATE, hop farms are largely family farms. Families that include the Carpenters, Morriers, Gamaches, Perraults, Brulottes, Gasselings, Smiths and others have been growing hops in the Yakima Valley for several generations.

Recalling her childhood on the farm, McGree says, "There was also a lot of

CONE TO BALE

Above: The loud, fast hop-picking machine, with multiple moving parts, employs several methods to get the cones—which are used for brewing- separated from the rest of the plant. Right, top to bottom: The cones make their way down a waterfall conveyor belt. Once separated and kiln dried, the hops are packaged into large bales for shipping

hard work, like planting hops in the field, training the hops and drying hops in the kiln. It was a wonderful experience."

Wonderful, but not easy or stress-free. Each spring, thousands of hop rhizomes, which lie dormant in winter, begin producing plants that are trained by hand to climb 20-foot trellises, an act that involves encouraging the plant's bines (similar to vines) to wrap around the guidewires that lead up the trellis.

And with hops—as with most crops farmers are reliant on weather for a good harvest: enough sun to draw the hop plant upward and enough precipitation, snow and rain, to fill reservoirs in the nearby mountains for irrigation throughout the growing season. Also, as with other modern crops, an increasing number of farmers are now growing USDA-certified organic hops, a recent development in the industry, to meet the increasing demand from the brewing industry.







Although new varieties are developed to resist disease, the hop plant is particularly vulnerable to downy mildew, a fungus-caused disease that can decimate a crop. In the end, like any farming endeavor, it's something of a gamble each and every year. (See seattlemag.com for another vulnerability that caused decimation of a hops crop in the Kent.)

Still, after 15 years away from Yakima and the Morrier family's businesses—the family also owns two hotels in Yakima, the Hilton Garden Inn and the Hotel Maison, a boutique hotel where the walls are adorned with artistic photos of the family's farm—McGree found herself drawn back to Yakima.

"I just can't think of a better place to be than the Yakima Valley," she says. In addition to her role on the family farm, she also serves on the Washington Hop Commission, a state commodity commission that represents hop growers.

Her compulsion to return to the Yakima Valley is not unique. "Dad always told us that when you grow up on the farm, it is like hops are in your DNA," says Meghann Quinn who grew up on B.T. Loftus Ranches, another multigenerational farm in the Yakima Valley, which has been growing hops since the end of Prohibition. "Dad also told us that when we grew up, we weren't welcome back on

At Bale Breaker Brewing, a taproom and brewery located in a hop field near Yakima, a worker adds hops to the boil, part of the beer-brewing process

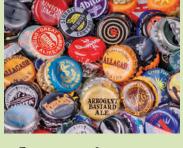
the farm until we'd graduated from college and had another career," says Quinn. "Then we could come back to work with him on the farm if we wanted."

Her eldest brother, Patrick Smith, did just that, leaving a successful career as an investment banker to return to the farm.

Ouinn and her other brother, Kevin, are further proof that the hops don't fall far from the bine. Together with her husband, whose name also happens to be Kevin, and her two brothers, Quinn opened Bale Breaker Brewing Company in 2013. The brewery and taproom are located just outside of Yakima in a hop field on the family farm.

Mike Smith, Quinn's father and the current president of B.T. Loftus Ranches, affirms that hop farming isn't an easy life. He's been working on the farm since he was 19, when he returned there to work alongside his grandmother Leota Loftus, after her husband died. But when asked if he ever considers plowing the hops under to grow an easier or perhaps more profitable crop, he pauses for a second as if puzzled by the

'We're hop farmers. It's what we do." 🔇



The Business of Hops

GROWING HOPS is big business. In 2016, the Yakima Valley hop crop was valued at about \$380 million. The crop has a far-reaching economic impact on the local economy-things like farming equipment, fertilizer, jobs and tourism.

The craft brewing industry, which has grown dramatically over recent years, has had an impact on hop farming in a big way. Historically, farmers have endured a fluctuating hop market, a supply-and-demand roller coaster with unstable prices that, at times, sank so low that it was nearly impossible for farms to survive (and many didn't). But the new and increasing demand created by craft breweries has helped stabilize prices for hop farmers around the world.

While the 2017 harvest is still shaping up, we know this about last year's

The Yakima Valley produced nearly 65.5 million pounds of hops, valued at \$380 million.

For the first time, in 2015 and 2016, the Yakima Valley produced more hops than any other agricultural area in the world, edging out Germany as the top hop producer. In part, this is because European farmers recently endured a drought that severely impacted the hop crop, but it can also be attributed to an increase in

Washington farmers planted nearly 37,500 acres of hops, an increase of 16.4 percent from the previous year.

The Yakima Valley produces about 75 percent of the commercial hop crop in the United States, with most of the remainder coming from Oregon and Idaho. Only about 2 percent of the nation's hops come from outside the Pacific Northwest.



The Fresh Hop Advantage

WHEN YOU HEAR the term "fresh hop" associated with a beer, it indicates that the beer was made using hops that were harvested less than 24 hours before the beer was brewed. These beers can only be brewed during harvest season, which is August and September. While breweries in other regions of the country must rely on FedEx and UPS to deliver their fresh hops in less than 24 hours, brewers in the Pacific Northwest enjoy the advantage of being able to drive to the farm, pick up the hops and get them in the brew kettle within a matter of hours.